**ASSEMBLY INSTRUCTIONS**

**GENERAL ASSEMBLY** The highly detailed kit features precision-cut parts to ensure assembly. Use care and patience as recommended to achieve optimal results. It is recommended that the builder examine the instructions carefully, and do a dry fit of all parts before applying glue. The kit will allow to gain a clear understanding of how the parts fit together, aiding you in the painting and final assembly.

**SUB-ASSEMBLIES:** Note that this kit is intended to be built in sub-assemblies. This makes building the kit more manageable. It is very important to note that you will fit and glue the parts together only where the parts are compatible. It is not necessary to glue the parts together before completing final assembly. Please see the other side of this instruction sheet for details on complete part and final placement.

**DECALS & PAINT:** This kit includes detailed water slide decals. The decals are compatible with the kit but are not pre-glue. The decals are compatible with the kit but are not pre-glue. Use care when applying decals and follow the instructions provided.

**COLOR CHART**

<table>
<thead>
<tr>
<th>Color</th>
<th>Code</th>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clear Blue</td>
<td>77</td>
<td></td>
<td>Clear parts</td>
</tr>
<tr>
<td>Clear Green</td>
<td>78</td>
<td></td>
<td>Clear parts</td>
</tr>
<tr>
<td>Metallic Copper</td>
<td>79</td>
<td></td>
<td>Clear parts</td>
</tr>
<tr>
<td>Titanium Gold</td>
<td>80</td>
<td></td>
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<tr>
<td>Silver</td>
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<tr>
<td>Flat Black</td>
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<td>Cobalt Blue</td>
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<tr>
<td>Nalona*</td>
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</tr>
<tr>
<td>Paint Color</td>
<td>88</td>
<td></td>
<td>Clear parts</td>
</tr>
</tbody>
</table>

*Paints not included. For best results, use high-quality acrylic paints available at local hobby shops.

**KEY TO SYMBOLS**

![Key to Symbols](image)

**SYSTEM INCLUDED IN THIS KIT.**

**SPECIAL NOTE:** Corresponding window numbers can be found on the inside of the hull for quick reference.
**WARP FIELD**

**GOVERNOR**
Refer servicing to qualified service personnel only.

Open with caution.

NSS

In 80 locations around saucer top

In 12 locations around starboard hull hump

In 8 locations around port hull hump

In 16 locations around saucer edge

In 102 locations around saucer bottom

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**DECAL APPLICATION:**

1. Cut the desired decal from the sheet.
2. Dry fit the trimmed decal to become familiar with its placement.
3. Dip the decal in water for 10 seconds; remove it from the water bath quickly. Note: Use one drop of common dish washing detergent per cup of lukewarm water.
4. Place the wet decal on paper towel and wait 10-20 seconds until the decal is movable on paper backing.
5. Stir the area of the model to be applied to.
6. Position the decal face up on model and slide backing away from under it.
7. Once positioned correctly, absorb excess water with a paper towel. Slide out air bubbles toward the edge with a soft damp cloth or cotton swab.
8. Let decals dry completely before handling.

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These decals are compatible with setting solutions which aid in conforming to the surface of the model. Do not apply the solution until the decal is in the correct position as this will soften the decal making it liable to distort or tear.

A final coat of dull clear once all decals are applied will protect the decals and provide a finished look.